

# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

#### **SECTION 1. IDENTIFICATION**

Product name : 5704J MICROMAX™ DIELECTRIC PASTE

Product code : 00000000027046238

Manufacturer or supplier's details

Company name of supplier : Celanese Ltd. Irving Texas

Address : 222 West Las Colinas Boulevard Suite 900N

Irving TX 75039

Telephone : '+1 972-443-4000

Emergency telephone num: DOMESTIC NORTH AMERICA: 800-424-9300

ber INTERNATIONAL, CALL +1 703-527-3887 (collect calls ac-

cepted)

Recommended use of the chemical and restrictions on use

Recommended use : For industrial use only.

Paste for electronic industry

#### **SECTION 2. HAZARDS IDENTIFICATION**

# GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4

Eye irritation : Category 2A

Germ cell mutagenicity : Category 2

Carcinogenicity : Category 2

Reproductive toxicity : Category 1A

Specific target organ toxicity

- repeated exposure (Oral)

Category 1 (Blood)

#### Other hazards

None known.

**GHS** label elements

Hazard pictograms





Signal word : Danger

Hazard statements : H227 Combustible liquid.

H319 Causes serious eye irritation.

H341 Suspected of causing genetic defects.

H351 Suspected of causing cancer.

H360 May damage fertility or the unborn child.

H372 Causes damage to organs (Blood) through prolonged or

repeated exposure if swallowed.



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

Precautionary statements

#### Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P260 Do not breathe mist or vapours.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

P280 Wear protective gloves, protective clothing, eye protection and face protection.

#### Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

#### Storage:

P403 Store in a well-ventilated place.

P405 Store locked up.

#### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### **SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

#### Components

Chemical name	CAS-No.	Concentration (% w/w)
Calcium zirconium trioxide	12013-47-7	>= 10 - < 20
Aluminum oxide	1344-28-1	>= 10 - < 20
Isobutyric acid, monoester with 2,2,4-	25265-77-4	>= 1 - < 10
trimethylpentane-1,3-diol		
Bis(2-butoxyethyl) ether	112-73-2	>= 1 - < 10
Pine oil	8002-09-3	>= 1 - < 10

Glass or Ceramic ingredient(s)		30 - 40%
Silicon, Lead		

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

#### **SECTION 4. FIRST AID MEASURES**

If inhaled : If inhaled, remove to fresh air.

If breathing is difficult, give oxygen.
If not breathing, give artificial respiration.

Get medical attention.

In case of skin contact : Wash off with soap and water.

Get medical attention if irritation develops and persists.

Wash contaminated clothing before re-use.

In case of eye contact : Immediately flush eyes for at least 15 minutes. Get medical

attention.

If swallowed : If swallowed

Rinse mouth with water.

Call a physician or poison control centre immediately.

DO NOT induce vomiting unless directed to do so by a physi-

cian or poison control center.

Most important symptoms

and effects, both acute and

delayed

Causes serious eye irritation.

Suspected of causing genetic defects. Suspected of causing cancer.

May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated

exposure if swallowed.

# **SECTION 5. FIREFIGHTING MEASURES**

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Dry sand Dry chemical

Alcohol-resistant foam

Specific hazards during fire-

fighting

Hazardous decomposition products formed under fire condi-

tions.

(see also section 10)

Avoid breathing decomposition products.

Further information : Evacuate personnel to safe areas.

Stop spill/release if it can be done with minimal risk.

Do not allow run-off from fire fighting to enter drains or water

courses.

Special protective equipment:

for firefighters

Exposure to decomposition products may be a hazard to

health.

Wear self-contained breathing apparatus for firefighting if nec-

essary.

# **SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protec- :

tive equipment and emer-

gency procedures

Avoid contact with skin, eyes and clothing.

Ensure adequate ventilation.

Wear suitable protective equipment.

Dispose of in accordance with local regulations.



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

Environmental precautions : Prevent further leakage or spillage if safe to do so.

Prevent product from entering drains.

Clean contaminated floors and objects thoroughly while ob-

serving environmental regulations.

Methods and materials for

containment and cleaning up

Contain spill.

Soak up with inert absorbent material.

Collect and contain contaminated absorbent and dike material

for disposal.

Keep in suitable, closed containers for disposal.

Ventilate the area.

Clean contaminated surface thoroughly.

#### **SECTION 7. HANDLING AND STORAGE**

Advice on protection against

fire and explosion

Avoid formation of dust and aerosols.

Keep away from heat and sources of ignition.

Advice on safe handling : Avoid inhalation, ingestion and contact with skin and eyes.

Use only with adequate ventilation/personal protection.

Keep container closed when not in use.

Take care to avoid waste and spillage when weighing, loading

and mixing the product.

Conditions for safe storage

Store in original container.

Keep containers tightly closed in a dry, cool and well-

ventilated place.

Keep away from sources of ignition - No smoking.

Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material.

Keep container closed when not in use.

Do not reuse empty container.

Further information on stor-

age stability

Stable under normal conditions.

#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

04011

#### Components with workplace control parameters

Components	CAS-No.	(Form of exposure)	ters / Permissible concentration	Basis
Calcium zirconium trioxide	12013-47-7	TWA	5 mg/m3 (Zirconium)	OSHA Z-1
		TWA	5 mg/m3 (Zirconium)	ACGIH
		STEL	10 mg/m3 (Zirconium)	ACGIH
		TWA	5 mg/m3 (Zirconium)	OSHA P0
		STEL	10 mg/m3 (Zirconium)	OSHA P0
		TWA	5 mg/m3 (Zirconium)	NIOSH REL
		ST	10 mg/m3	NIOSH REL



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

			(Zirconium)	
Aluminum oxide	1344-28-1	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	1 mg/m3 (Aluminium)	ACGIH
Silicon	7440-21-3	TWA (Respirable)	5 mg/m3	NIOSH REL
		TWA (total)	10 mg/m3	NIOSH REL
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
Lead	7439-92-1	TWA	0.05 mg/m3 (Lead)	ACGIH
		PEL	0.05 mg/m3 (Lead)	OSHA CARC
		TWA	0.05 mg/m3 (Lead)	NIOSH REL

### **Biological occupational exposure limits**

Components	CAS-No.	Control parameters	Biological specimen	Sam- pling time	Permissible concentration	Basis
Lead	7439-92-1	Lead (Lead)	In blood	Not criti- cal	200 μg/l	ACGIH BEI

Engineering measures : Local exhaust or a laboratory hood should be used when

handling the materials.

Maintain air concentrations below occupational exposure

standards.

### Personal protective equipment

Respiratory protection : Provide adequate ventilation.

No personal respiratory protective equipment normally re-

quired.

Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with

dust/mist cartridge.

When workers are facing concentrations above the exposure

limit they must use appropriate certified respirators.

Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

respirator use limitations specified by the manufacturer. Persons performing maintenance or repairs on exhaust system equipment (e.g. ducts) may need to use respirators and protective clothing to prevent exposure to any accumulated

residues.

Hand protection

Material : Impervious gloves

Remarks : Gloves must be inspected prior to use. Gloves should be

discarded and replaced if there is any indication of degradation or chemical breakthrough. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of

cuts, abrasion, and the contact time.

Eye protection : Wear safety glasses with side shields.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Lightweight protective clothing

Safety shoes

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice.

Avoid contact with skin, eyes and clothing.

Contaminated work clothing should not be allowed out of the

workplace.

Remove contaminated clothing and protective equipment

before entering eating areas.

Remove and wash contaminated clothing before re-use.

#### **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : viscous liquid

Colour : blue

Odour : camphor

Flash point : 169 °F / 76 °C

Method: Setaflash closed cup - SCC

Density : 2.3 g/cm³ (68 °F / 20 °C)

Solubility(ies)

Water solubility : slightly soluble (68 °F / 20 °C)

Viscosity

Viscosity, dynamic : > 100 Pa.s (77 °F / 25 °C)

Viscosity, kinematic : > 20.5 mm2/s (104 °F / 40 °C)



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

estimated

#### **SECTION 10. STABILITY AND REACTIVITY**

Possibility of hazardous reac-

tions

Polymerization will not occur.

None reasonably foreseeable.

Stable at normal temperatures and storage conditions.

Conditions to avoid :

Incompatible materials Hazardous decomposition

products

Acids

No decomposition if stored and applied as directed.

Under fire conditions:

Carbon monoxide, carbon dioxide and unburned hydrocar-

bons (smoke).

#### **SECTION 11. TOXICOLOGICAL INFORMATION**

### **Acute toxicity**

Not classified due to lack of data.

**Product:** 

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l

Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg

Method: Calculation method

**Components:** 

Aluminum oxide:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg

Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 5.09 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

Remarks: Information given is based on data obtained from

similar substances.

Silicon:

Acute oral toxicity : LD50 (Rat): 3,160 mg/kg

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

Lead:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Method: OECD Test Guideline 401

Remarks: Information given is based on data obtained from

similar substances.

Acute inhalation toxicity : LC50 (Rat): > 5.05 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

Remarks: Information given is based on data obtained from

similar substances.

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 402

Remarks: Information given is based on data obtained from

similar substances.

Dimethyl phthalate:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg

Assessment: The substance or mixture has no acute oral tox-

icity

Acute dermal toxicity : LD50 (Rabbit): > 12,000 mg/kg

Assessment: The substance or mixture has no acute dermal

toxicity

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Acute oral toxicity : LD50 (Rat): 6,500 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 15,200 mg/kg

Pine oil:

Acute oral toxicity : LD50 (Rat): 4,118 mg/kg

Target Organs: Respiratory Tract Remarks: Respiratory effects

Acute dermal toxicity : LD50 (Rabbit): > 3,000 mg/kg

Assessment: The substance or mixture has no acute dermal

toxicity

Aluminum:

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Remarks: Effects of breathing high concentration of respirable

particles may include: Respiratory tract damage

Lung damage

Acute dermal toxicity : Remarks: No data available

1-Phenoxypropan-2-ol:



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 401

Assessment: The substance or mixture has no acute oral tox-

icity

Acute inhalation toxicity : LC50 (Rat): > 5.4 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

#### Skin corrosion/irritation

Not classified due to lack of data.

#### Components:

#### Aluminum oxide:

Species : Rabbit

Assessment : No skin irritation

Method : OECD Test Guideline 404

Result : No skin irritation

Silicon:

Remarks : No data available

Lead:

Species : Rabbit

Assessment : Not classified as irritant
Method : OECD Test Guideline 404

Result : No skin irritation

Remarks : Information given is based on data obtained from similar sub-

stances.

Dimethyl phthalate:

Species : Rabbit

Assessment : No skin irritation

Result : Slight or no skin irritation

Remarks : Minimal effects that do not meet the threshold for classifica-

tion.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species : Rabbit

Assessment : Irritating to skin.
Result : Mild skin irritation

Pine oil:

Species : Rabbit

Assessment : Irritating to skin.



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

Result : Skin irritation

**Aluminum:** 

Remarks : No data available

1-Phenoxypropan-2-ol:

Species : Rabbit

Assessment : Not classified as irritant
Method : OECD Test Guideline 404

Result : No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

**Components:** 

Aluminum oxide:

Species : Rabbit

Result : No eye irritation
Assessment : No eye irritation

Silicon:

Species : Rabbit Remarks : slight irritation

Lead:

Species : Rabbit

Result : No eye irritation

Assessment : Not classified as irritant
Method : OECD Test Guideline 405

Remarks : Information given is based on data obtained from similar sub-

stances.

Dimethyl phthalate:

Species : Rabbit

Result : Slight or no eye irritation

Assessment : No eye irritation

Method : OECD Test Guideline 405

Remarks : Minimal effects that do not meet the threshold for classifica-

tion.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species : Rabbit

Result : Mild eye irritation
Assessment : Irritating to eyes.

Method : OECD Test Guideline 405

Pine oil:

Species : Rabbit Result : Eye irritation



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

Assessment : Irritating to eyes.

**Aluminum:** 

Remarks : No data available

1-Phenoxypropan-2-ol:

Species : Rabbit

Result : Severe eye irritation
Assessment : Irritating to eyes.

Method : Directive 67/548/EEC, Annex V, B.5.

### Respiratory or skin sensitisation

#### Skin sensitisation

Not classified due to lack of data.

### Respiratory sensitisation

Not classified due to lack of data.

#### **Components:**

#### Aluminum oxide:

Species : Guinea pig

Assessment : Does not cause skin sensitisation.
Result : Does not cause skin sensitisation.

Silicon:

Remarks : No data available

Lead:

Species : Guinea pig

Assessment : Does not cause skin sensitisation.

Method : OECD Test Guideline 406

Result : Does not cause skin sensitisation.

Remarks : Information given is based on data obtained from similar sub-

stances.

# Dimethyl phthalate:

Species : Guinea pig

Assessment : Does not cause skin sensitisation.
Result : Does not cause skin sensitisation.

# Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species : Guinea pig

Assessment : Does not cause skin sensitisation.

Method : Directive 67/548/EEC, Annex V, B.6.

Result : Does not cause skin sensitisation.

Pine oil:

Species : Guinea pig

Assessment : Does not cause skin sensitisation.



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

Result : Does not cause skin sensitisation.

**Aluminum:** 

Remarks : No data available

1-Phenoxypropan-2-ol:

Test Type : Modified Buehler Test

Species : Guinea pig

Assessment : Not a skin sensitizer.

Method : OECD Test Guideline 406

Result : Did not cause sensitisation on laboratory animals.

Germ cell mutagenicity

Suspected of causing genetic defects.

**Components:** 

Aluminum oxide:

Germ cell mutagenicity -

Assessment

Animal testing did not show any mutagenic effects., Did not

cause genetic damage in cultured mammalian cells.

Lead:

Germ cell mutagenicity -

Assessment

In vitro tests showed mutagenic effects, Genetic damage in

cultured mammalian cells was observed in some laboratory

tests but not in others.

Dimethyl phthalate:

Germ cell mutagenicity -

Assessment

Animal testing did not show any mutagenic effects., Did not cause genetic damage in cultured bacterial cells., Genetic damage in cultured mammalian cells was observed in one

laboratory test but was not observed in others.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Germ cell mutagenicity -

Assessment

: Animal testing did not show any mutagenic effects., Tests on

bacterial or mammalian cell cultures did not show mutagenic effects., Information given is based on data obtained from

similar substances.

Pine oil:

Germ cell mutagenicity -

Assessment

Animal testing did not show any mutagenic effects., Did not

cause genetic damage in cultured mammalian cells.

1-Phenoxypropan-2-ol:

Germ cell mutagenicity -

Assessment

: Tests on bacterial or mammalian cell cultures did not show

mutagenic effects., Animal testing did not show any mutagenic

effects.

Carcinogenicity

Suspected of causing cancer.



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

#### **Components:**

**Aluminum oxide:** 

Carcinogenicity - Assess-

ment

: Not classifiable as a human carcinogen., Overall weight of evidence indicates that the substance is not carcinogenic.

Lead:

Carcinogenicity - Assess-

ment

: Suspected human carcinogens, An increased incidence of tumours was observed in laboratory animals., Information given is based on data obtained from similar substances.

Dimethyl phthalate:

Carcinogenicity - Assess-

ment

Weight of evidence does not support classification as a carcinogen, Overall weight of evidence indicates that the sub-

stance is not carcinogenic.

Pine oil:

Carcinogenicity - Assess-

ment

Not classifiable as a human carcinogen., Animal testing did not show any carcinogenic effects., Information given is based

on data obtained from similar substances.

**IARC** Group 2B: Possibly carcinogenic to humans

Lead 7439-92-1

OSHA specifically regulated carcinogen

Lead 7439-92-1

(Lead and inorganic lead compounds)

NTP Reasonably anticipated to be a human carcinogen

Lead 7439-92-1

#### Reproductive toxicity

May damage fertility or the unborn child.

### Components:

#### **Aluminum oxide:**

Reproductive toxicity - As-

sessment

No toxicity to reproduction, Animal testing showed no reproductive toxicity., Information given is based on data obtained

from similar substances.

Animal testing showed no developmental toxicity., Information given is based on data obtained from similar substances.

Lead:

Reproductive toxicity - As-

sessment

: Known human reproductive toxicant, Reduced fertility, Information given is based on data obtained from similar sub-

stances.

Delayed foetal development (variations), Information given is

based on data obtained from similar substances.

Dimethyl phthalate:

Reproductive toxicity - As- : No toxicity to reproduction, Animal testing showed no repro-



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

sessment ductive toxicity., No effects on or via lactation, Information

given is based on data obtained from similar substances.

Animal testing showed no developmental toxicity.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Reproductive toxicity - As-

sessment

No toxicity to reproduction, Animal testing showed no repro-

ductive toxicity.

Animal testing showed no developmental toxicity.

Pine oil:

Reproductive toxicity - As-

sessment

No toxicity to reproduction, Animal testing showed no repro-

ductive toxicity., Information given is based on data obtained

from similar substances.

Animal testing showed effects on embryo-fetal development at

levels equal to or above those causing maternal toxicity.

1-Phenoxypropan-2-ol:

Reproductive toxicity - As-

sessment

No toxicity to reproduction, Animal testing showed no repro-

ductive toxicity.

Animal testing showed no developmental toxicity.

STOT - single exposure

Not classified due to lack of data.

**Components:** 

Aluminum oxide:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, single exposure.

Lead:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, single exposure.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, single exposure.

Pine oil:

Target Organs : Respiratory system

Assessment : The substance or mixture is classified as specific target organ

toxicant, single exposure, category 3 with respiratory tract

irritation.

1-Phenoxypropan-2-ol:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, single exposure.

STOT - repeated exposure

Causes damage to organs (Blood) through prolonged or repeated exposure if swallowed.



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

**Components:** 

Aluminum oxide:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, repeated exposure.

Dimethyl phthalate:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, repeated exposure.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, repeated exposure.

Pine oil:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, repeated exposure.

1-Phenoxypropan-2-ol:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, repeated exposure.

Repeated dose toxicity

**Components:** 

Aluminum oxide:

Species : Rat

NOAEL : 141 mg/kg Application Route : Ingestion Exposure time : 28 d

Method : see user defined free text

Remarks : No toxicologically significant effects were found.

Information given is based on data obtained from similar sub-

stances.

Species : Rat

Application Route : Inhalation
Test atmosphere : dust/mist
Exposure time : 90 d

Method : OECD Test Guideline 413

Remarks : No toxicological effects warranting significant target organ

toxicity classification were seen below the recommended

guidance values for classification.

Silicon:

Remarks : No data available

Lead:

Species : Rat LOAEL : 200



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

Application Route : Oral Target Organs : Blood

Assessment : The substance or mixture is classified as specific target organ

toxicant, repeated exposure, category 1.

Remarks : altered blood chemistry

Information given is based on data obtained from similar sub-

stances.

Dimethyl phthalate:

Species : Rat
NOAEL : 770 mg/kg
Application Route : Ingestion
Exposure time : 112 d

Method : OECD Test Guideline 408

Remarks : No toxicologically significant effects were found.

Information given is based on data obtained from similar sub-

stances.

Species: MouseNOAEL: 2,700 mg/kgApplication Route: Skin contact

Exposure time : 365 d

Method : OECD Test Guideline 453

Remarks : No toxicologically significant effects were found.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species : Rat Application Route : Oral

Remarks : No toxicologically significant effects were found.

Pine oil:

Species : Rat Application Route : Inhalation

Remarks : No toxicologically significant effects were found.

Information given is based on data obtained from similar sub-

stances.

**Aluminum:** 

Species : Human Application Route : Inhalation

Remarks : Respiratory tract damage

Lung damage

1-Phenoxypropan-2-ol:

Species : Rat

Application Route : Oral - drinking water

Remarks : No toxicologically significant effects were found.

Species : Rabbit Application Route : Dermal

Remarks : No toxicologically significant effects were found.



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

#### **Aspiration toxicity**

Not classified due to lack of data.

#### Components:

#### Calcium zirconium trioxide:

No aspiration toxicity classification

#### Aluminum oxide:

No aspiration toxicity classification

#### Lead:

No aspiration toxicity classification

#### Pine oil:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

### 1-Phenoxypropan-2-ol:

No aspiration toxicity classification

#### **SECTION 12. ECOLOGICAL INFORMATION**

#### **Ecotoxicity**

### **Components:**

#### Calcium zirconium trioxide:

#### **Ecotoxicology Assessment**

Acute aquatic toxicity : Toxic effects cannot be excluded

#### Aluminum oxide:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): Exposure

time: 96 h

Remarks: Aquatic toxicity is unlikely due to low solubility. Information given is based on data obtained from similar sub-

stances.

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Ceriodaphnia dubia (water flea)): Exposure time: 48 h Remarks: Aquatic toxicity is unlikely due to low solubility. Information given is based on data obtained from similar sub-

stances.

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): Expo-

sure time: 72 h

Method: OECD Test Guideline 201

Remarks: Aquatic toxicity is unlikely due to low solubility. Information given is based on data obtained from similar sub-

stances.



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

NOEC (Pseudokirchneriella subcapitata (green algae)): Expo-

sure time: 72 h

Method: OECD Test Guideline 201

Remarks: Aquatic toxicity is unlikely due to low solubility.

**Ecotoxicology Assessment** 

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Silicon:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other :

aquatic invertebrates

Toxicity to algae/aquatic

plants

Remarks: No data available

Remarks: No data available

Lead:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0.107 mg/l

Exposure time: 96 h

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Ceriodaphnia dubia (water flea)): 0.597 mg/l

Exposure time: 48 h

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to algae/aquatic

plants

NOEC (algae): 0.0227 mg/l

Exposure time: 96 h

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to fish (Chronic tox-

icity)

NOEC (Pimephales promelas (fathead minnow)): 0.02 mg/l

Exposure time: 30 d

Remarks: Information given is based on data obtained from

similar substances.

**Ecotoxicology Assessment** 

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Dimethyl phthalate:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 39 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Daphnia magna (Water flea)): 33 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

EC50 (Desmodesmus subspicatus (green algae)): 259.76

ng/l



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

Exposure time: 72 h Method: DIN 38412

EC10 (Desmodesmus subspicatus (green algae)): 193.09

mg/l

Exposure time: 72 h

Toxicity to fish (Chronic tox-

icity)

NOEC (Oncorhynchus mykiss (rainbow trout)): 11 mg/l

Exposure time: 102 d

Method: OECD Test Guideline 210

Toxicity to daphnia and other : aquatic invertebrates (Chron-

ic toxicity)

NOEC (Daphnia magna (Water flea)): 9.6 mg/l

Exposure time: 21 d

**Ecotoxicology Assessment** 

Acute aquatic toxicity : Harmful to aquatic life.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 33 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Daphnia magna (Water flea)): 147.8 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): 15 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 7.28

mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

Pine oil:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 18 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 24 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

EC50 (Desmodesmus subspicatus (green algae)): > 15 mg/l Exposure time: 72 h

Remarks: Information given is based on data obtained from

similar substances.

NOEC (Selenastrum capricornutum (green algae)): 3.3 mg/l

Exposure time: 72 h

Remarks: Information given is based on data obtained from

similar substances.



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

**Aluminum:** 

Toxicity to fish : NOEC (Salmo trutta (brown trout)): > 100 mg/l

Exposure time: 96 h Test Type: semi-static test

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

NOEC (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

NOEC (Scenedesmus capricornutum (fresh water algae)): >

100 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

1-Phenoxypropan-2-ol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 280 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Daphnia magna (Water flea)): 370 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

ErC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l

Exposure time: 72 h

Method: Directive 67/548/EEC, Annex V, C.3.

#### Persistence and degradability

#### **Components:**

Dimethyl phthalate:

Biodegradability : Result: Biodegradable

Method: OECD Test Guideline 301

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Biodegradability : Result: Biodegradable

Method: OECD Test Guideline 301

Pine oil:

Biodegradability : Result: Not biodegradable

1-Phenoxypropan-2-ol:

Biodegradability : Biodegradation: 72 %

Exposure time: 28 d

Method: OECD Test Guideline 301 Remarks: Readily biodegradable.



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

#### Bioaccumulative potential

**Components:** 

Aluminum oxide:

Bioaccumulation : Remarks: The substance has the potential to bioaccumulate.

Information given is based on data obtained from similar sub-

stances.

Dimethyl phthalate:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

octanol/water

log Pow: 1.54 (77 °F / 25 °C)

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Partition coefficient: n- : log Pow: 3.2

octanol/water pH: 7

Pine oil:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

1-Phenoxypropan-2-ol:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Mobility in soil
No data available

Other adverse effects

No data available

### **SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods** 

Waste from residues : If recycling is not practicable, dispose of in compliance with

local regulations.

Do not reuse empty container. Never place unused product

down any indoor or out door drain.

Contaminated/not cleaned containers should be treated/handled like product waste.Dispose of container properly.Refer to applicable Local, State/Provincial, and Federal

Regulations, as well as industry Standards.

#### **SECTION 14. TRANSPORT INFORMATION**

#### International Regulations

**UNRTDG** 

Not regulated as a dangerous good

**IATA-DGR** 

Not regulated as a dangerous good

**IMDG-Code** 



# 5704J MICROMAX™ DIELECTRIC PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-27-2025 300000000238 Date of first issue: 01-29-2024

Not regulated as a dangerous good

### Transport in bulk according to IMO instruments

Not applicable for product as supplied.

**National Regulations** 

**49 CFR** 

Not regulated as a dangerous good

Special precautions for user

Remarks : Regulated by DOT/49CFR as Combustible Liquid when trans-

ported in a bulk package (>=119 gallons(450 litres))., Not reg-

ulated by DOT in non-bulk package.

#### **SECTION 15. REGULATORY INFORMATION**

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

Germ cell mutagenicity

Carcinogenicity
Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels es-

tablished by SARA Title III, Section 313:

Aluminum oxide 1344-28-1

Lead 7439-92-1

Dimethyl 131-11-3

phthalate

C.I. Pigment Blue 1345-16-0

28

### California Prop. 65

WARNING: This product can expose you to chemicals including Lead, 2,2'-Iminodiethanol, which is/are known to the State of California to cause cancer, and

Lead, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

### California Regulated Carcinogens

Lead 7439-92-1

**TSCA list** 

In compliance with TSCA-active Inventory requirements for commercial purposes.

The following substance(s) is/are subject to a Significant New Use Rule:

Bis(2-butoxyethyl) ether 112-73-2 See 40 CFR § 721.10229; Final

Rule



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

See 40 CFR § 721.10229; Proposed

Rule

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:

Bis(2-butoxyethyl) ether 112-73-2 Lead 7439-92-1

#### **SECTION 16. OTHER INFORMATION**

#### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA CARC : OSHA Specifically Regulated Chemicals/Carcinogens

OSHA PO : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim-

its for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average ACGIH / STEL : Short-term exposure limit

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded

at any time during a workday

OSHA CARC / PEL : Permissible exposure limit (PEL)
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance: ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI -Korea Existing Chemicals Inventory: LC50 - Lethal Concentration to 50 % of a test population: LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substanc-



# 5704J MICROMAX™ DIELECTRIC PASTE

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 04-12-2024

 8.0
 07-27-2025
 300000000238
 Date of first issue: 01-29-2024

es; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademark

Revision Date : 07-27-2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN

25 / 25